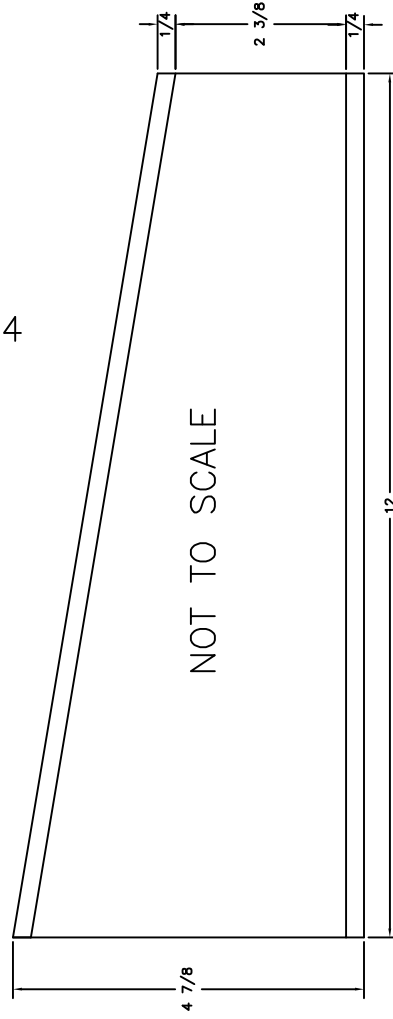
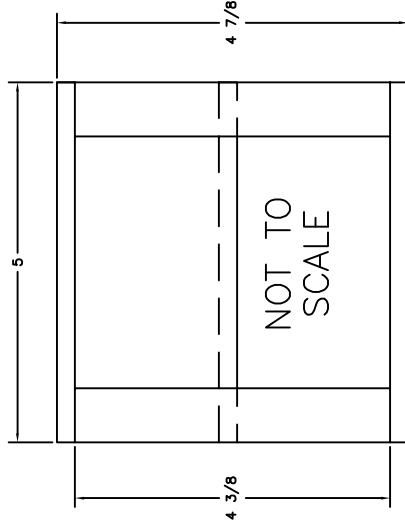
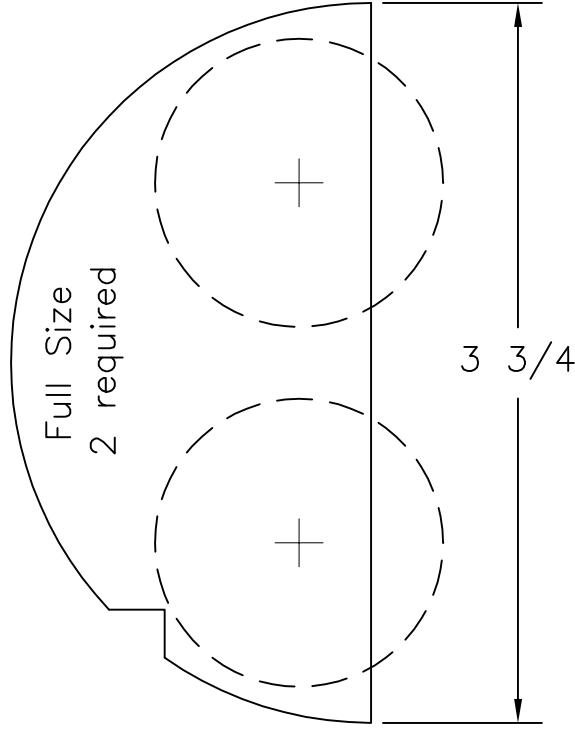


Note:

Place a 1/4" flat steel washer on axles between wheels and body.

Use a .015 shim to create the proper gap between body and washers. Remove shim after glue has dried.



Note;

Start with 2x4 (1 1/2" x 3 1/2") material. Use 1 1/2" wheels. If using axle pegs, drill 16/64" dia. through holes at both wheel locations. Glue and press fit pegs into body.

If using 1/4" dowel for axle drill 9/32" dia. Through holes at wheel locations. Glue and press fit axles into wheel.

You may Paint wheels or give two coats of wipe-on poly.

Sand body to 180 grit braking all edges.

Apply two coats of paint, scuff sanding to 320 grit between coats,

SHEET 1	Flip Car
Drawn By	Northwest Indiana Woodworkers
Carl Mills	Toys For kid's Plan
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